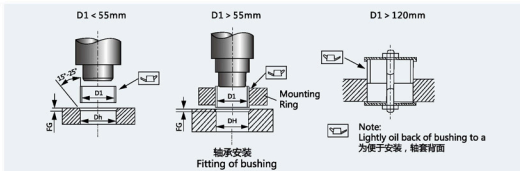




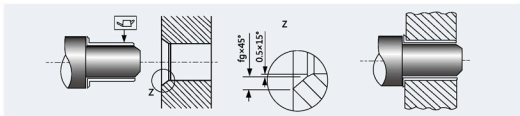
轴承的装配 Bushing fixing



2) 翻边轴承的装配方法 Fixing methods for flanged bushings

对于翻边轴承，装配时翻边处的半径应该考虑，座孔要求提供足够大的倒角，以防止翻边轴承翻边半径处的变形。翻边轴承的压装方法和直轴承基本相同，但要求翻边轴承压装芯轴凸缘外径比直轴承压装芯轴凸缘外径大些。

For flanged bushings, the radius at the flanged folds must be taken into account. A sufficiently large chamfer must be provided on the housing to prevent flanged bush fouling in the area of the radius. Fixing methods for the flanged bushings are similar to that for cylindrical bushings. However, the diameter of the convex part on the pressing-in arbor for flanged bushings needs to be a little bigger.



3) 止推垫片、平板的装配方法 Fixing methods for thrust washers and gliding plate.

我们推荐采用定销、沉头螺钉安装止推垫片，采用镶嵌式安装平板。安装止推垫片或平板时，要求润滑层比基座高 $0.3 \sim 0.5\text{mm}^2$ thick.

We recommend using a single dowel or countersunk head screw to fix the thrust washer. For the gliding plate we recommend the methods of enclashing. When fix the thrust washer or the gliding plate, the sliding layer shall be $0.3 \sim 0.5\text{mm}^2$ thicker than base seat.

