

HOUSING TOLERANCE TABLE (ISO STANDARD) 座孔公差

Unit(单位): mm

>	≤	B10	C9	D8	E7	E8	F7	G7	H6	H7	H8	JS7	K7	M7	N7	P7	R7	S7	T7
—	3	+180 +140	+85 +60	+34 +20	+24 +14	+28 +16	+16 +6	+12 +2	+6 0	+10 0	+14 0	±5	0 -10	-2 -12	-4 -14	-6 -16	-10 -20	-14 -24	—
3	6	+188 +140	+100 +70	+48 +20	+32 +20	+38 +20	+22 +10	+16 +4	+8 0	+12 0	+16 0	±6	+3 -9	0 -12	-4 -16	-8 -20	-11 -23	-15 -27	—
6	10	+208 +150	+116 +80	+62 +40	+40 +25	+47 +25	+28 +13	+20 +5	+9 0	+15 0	+22 0	±7	+5 -10	0 -15	-4 -19	-9 -24	-13 -28	-17 -32	—
10	14	+200 +150	+138 +95	+77 +50	+50 +32	+59 +32	+34 +16	+24 +6	+11 0	+18 0	+27 0	±9	+6 -12	0 -18	-5 -23	-11 -29	-16 -34	-21 -39	—
14	18																		—
18	24	+244 +160	+162 +110	+98 +65	+61 +40	+73 +40	+41 +20	+26 +7	+13 0	+21 0	+33 0	±10	+6 -15	0 -21	-7 -28	-14 -35	-20 -41	-27 -48	-33 -54
24	30																		-39 -64
30	40	+270 +170	+182 +120		+119 +80	+75 +50	+89 +50	+50 +25	+34 +9	+16 0	+25 0	+39 0	±12	+7 -18	0 -25	-8 -33	-17 -42	-25 -34	-34 -59
40	50	+280 +180	+192 +130																-45 -70
50	65	+310 +190	+214 +140																-55 -85
65	80	+320 +200	+224 +150	+146 +100	+90 +60	+106 +60	+60 +30	+40 +10	+19 0	+30 0	+46 0	±15	+9 -21	0 -30	-9 -39	-21 -51	-30 -62	-42 -78	-55 -94
80	100	+360 +220	+257 +170																-78 -113
100	120	+380 +240	+267 +180	+174 +120	+107 +72	+125 +72	+71 +36	+47 +12	+22 0	+35 0	+54 0	±17	+10 -25	0 -35	-10 -45	-24 -59	-41 -76	-66 -101	-91 -126
120	140	+420 +260	+300 +200																-107 -147
140	160	+440 +280	+310 +210	+208 +145	+125 +85	+148 +85	+83 +43	+54 +14	+25 0	+40 0	+63 0	±20	+12 -28	0 -40	-12 -52	-28 -68	-50 -85	-85 -125	-119 -159
160	180	+470 +310	+330 +230																-131 -171
180	200	+525 +340	+355 +240																-149 -195
200	225	+565 +380	+375 +260	+242 +170	+146 +100	+172 +100	+96 +50	+61 +15	+29 0	+46 0	+72 0	±23	+13 -33	0 -46	-14 -60	-33 -79	-63 -109	-113 -159	-163 -209
225	250	+605 +420	+395 +280																-179 -225
250	280	+690 +480	+430 +300																-198 -250
280	315	+750 +540	+460 +330	+271 +190	+162 +110	+191 +110	+108 +56	+69 +17	+32 0	+52 0	+81 0	±26	+16 -36	0 -52	-14 -66	-36 -88	-78 -150	-150 -202	-220 -272
315	355	+830 +600	+500 +360																-247 -304
355	400	+910 +680	+540 +400	+299 +210	+182 +125	+214 +125	+119 +62	+75 +18	+36 0	+57 0	+89 0	±28	+17 -40	0 -57	-16 -73	-41 -98	-93 -187	-187 -244	-273 -330
400	450	+1010 +760	+595 +440																-307 -370
450	500	+1090 +840	+635 +480	+327 +230	+198 +135	+232 +135	+131 +68	+83 +20	+40 0	+63 0	+97 0	±31	+18 -45	0 -63	-17 -80	-45 -108	-109 -172	-229 -292	-337 -400